

June-17-14 11:27:16 AM

Page 1

Accept

Setup Start *NS1*

Stop *NS2*

Start Date: 6/16/14 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 6/17/14 **Req'd Qty:** 1.00 ***1***

Customer: CMBHT02

Reference: RMA RA111805

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9590	E

MC 14-06-17

100

100

QC

Quality Control

Memo

INSPECT RA111805
1 X D350-567-145 B115463

0.00

0.00

110

110

Packaging

Packaging

Memo

ADD NEW TO KIT
1 X D4971-041 B

0.00

0.00

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

1 17373

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 6/16/14 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 6/17/14 **Req'd Qty:** 1.00 ***1***

Customer: CMBHT02

Reference: RMA RA111805

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

0.00

Packaging

Memo

Packaging

RE-PACKAGE USING NEW B/N
NEW LABELS AND PAPERWORK REQUIRED.

JUN 7 2014

DAS
06
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

0.00

QC

Memo

Quality Control

MLJ 14-06-17

mf
14-6-14

Picklist Print

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Page 1

Work Order ID: 117373

117373

Parent Item: D350-567-145

D350-567-145

Parent Item Name: Floor Window Close Out (AS350 B3e)

Start Date: 6/16/14

Required Date: 6/17/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-567-145		Manufactured	No				Each	0.0000		1			
D350-567-145									**				
Floor Window Close Out (AS350 B3e)													
D4971-041		Manufactured	No				Each	0.0000		1			
D4971-041									**				
T/R Bellcrank Cover Assembly													

1 x 115463 MF 14-6-17

120665- MF 14-6-17

RA 111805 D350-567-145

B115463

Received @ Dart June 13th, 2014
Inspected@ Dart June 16th, 2014

CUSTOMER: MBH TECHNICS
CUSTOMER CONTACT: RENAUD REIBEL
SHIPPED FROM: ANNEMASSE FRANCE

Instructions for RA 111805 D350-567-145 B115463 CHG001

- Kit is complete
- D4971-041 B115465 has been damaged during install
 - Create new work order to rework part
 - Remove D4972-041 and scrap
 - Replace with new D4972-041 & new AN525-10R7 Screws
 - Identify with new Batch #
 - Add part to kit
- Kit needs new labels and paper work
- Restock under new Batch #

12/3/13
12/14/13

Time Estimate = 3 HOURS

Departments Required: Small fab & Stores

Pictures Attached = N/A

Current CHG # 001

QTY INSPECTED = x1 D350-567-145 B115463

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**